

HYBRID INVERTER 3.6KW/4.2KW/6.2KW

VERSION: 1.0

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1 ABOUT THIS MANUAL

1.1 Purpose

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations. Keep this manual for future reference.

1.2 Scope

This manual provides safety and installation guidelines as well as information on tools and wiring.

2 SAFETY INSTRUCTIONS



WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

- 1. Before using the unit, read all instructions and cautionary markings on the unit, the batteries and all appropriate sections of this manual.
- 2. **CAUTION** --To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. Other types of batteries may burst, causing personal injury and damage.
- 3. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
- 4. To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
- 5. **CAUTION** Only qualified personnel can install this device with battery.
- 6. **NEVER** charge a frozen battery.
- 7. For optimum operation of this inverter/charger, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter/charger.
- 8. Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
- 9. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
- 10. One piece of 150A fuse is provided as over-current protection for the battery supply.
- 11. GROUNDING INSTRUCTIONS -This inverter/charger should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
- 12. NEVER cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
- 13. **Warning!!** Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please send this inverter/charger back to local dealer or service center for maintenance.

3 INTRODUCTION

This is a multi-function inverter/charger, combining functions of inverter, solar charger and battery charger to offer uninterruptible power support with portable size. Its comprehensive LCD display offers user-configurable and easy-accessible button operation such as battery charging current, AC/solar charger priority, and acceptable input voltage based on different applications.

- 3.1 Features
- ☑ Pure sine wave inverter
- Configurable input voltage range for home appliances and personal computers via LCD setting
- Configurable battery charging current based on applications via LCD setting
- Configurable AC/Solar Charger priority via LCD setting
- ☑ Compatible to mains voltage or generator power
- △ Auto restart while AC is recovering
- Overload/ Over temperature/ short circuit protection
- Smart battery charger design for optimized battery performance
- ☐ Cold start function

3.2 Basic System Architecture

The following illustration shows basic application for this inverter/charger. It also includes following devices to have a complete running system:

Generator or Utility.

△ PV modules

Consult with your system integrator for other possible system architectures depending on your requirements. This inverter can power all kinds of appliances in home or office environment, including motor-type appliances such as tube light, fan, refrigerator and air conditioner.



Figure 1 Hybrid Power System



- 1. LCD display
- 2. Status indicator
- 3. Charging indicator
- 4. Fault indicator
- 5. Function buttons
- 6. Power on/off switch
- 7. AC input
- 8. Main output
- 9. Second output
- 10. Battery input
- 11. PV input
- 12. Anti dust kit
- 13. WIFI communication/RS-232 port
- 14. Battery communication/RS-485 port

4 INSTALLATION

4.1 Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:

⊡ The unit x 1

⊡ User manual x 1

4.2 Preparation

Before connecting all wirings, please take off bottom cover by removing two screws as shown below.

4.3 Mounting the Unit

Consider the following points before selecting where to install:

- **#** Do not mount the inverter on flammable construction materials.
- ℜ Mount on a solid surface
- Install this inverter at eye level in order to allow the LCD display to be read at all times.
- For proper air circulation to dissipate heat, allow a clearance of approx.20 cm to the side and approx. 50 cm above and below the unit.
- **#** The ambient temperature should be between 0°C and 55°C to ensure optimal operation.
- **#** The recommended installation position is to be adhered to the wall vertically.
- H Be sure to keep other objects and surfaces as shown in the diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.

SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.

Install the unit by screwing two screws. It's recommended to use M6 screws.

4.4 Battery Connection

CAUTION: For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable as below.

Recommended battery cable size:

Model	Wire Size	Cable (mm ²)	Torque value (max)
3.6KW/4.2KW/6.2KW	1 x 2AWG	25	2 Nm

Please follow below steps to implement battery connection:

- 1. Remove insulation sleeve 18 mm for positive and negative conductors.
- 2. Suggest to put bootlace ferrules on the end of positive and negative wires with a proper crimping tool.



3. Connect all battery packs as below chart.



4. Insert the battery wires flatly into battery connectors of inverter and make sure the bolts are tightened with torque of 2 Nm in clockwise direction. Make sure polarity at both the battery and the inverter/charge is correctly connected and conductors are tightly screwed into the battery terminals. Recommended tool: #2 Pozi Screwdriver





4.5 AC Input/Output Connection

CAUTION!! Before connecting to AC input power source, please install a **separate** AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 32A for 3.6KW/4.2KW and 50A for 6.2KW.

CAUTION!! There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

Model	Gauge	Cable (mm ²)	Torque Value
3.6KW/4.2KW	12 AWG	4	1.2 Nm
6.2KW	10 AWG	6	1.2 Nm

Suggested cable requirement for AC wires

Please follow below steps to implement AC input/output connection:

- 1. Before making AC input/output connection, be sure to open DC protector or disconnector first.
- 2. Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N 3 mm.
- 3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws.







WARNING:

Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

4. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws. L→LINE (brown or black)

N→Neutral (blue)



5. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws.

```
\label{eq:Line} \begin{array}{l} L {\rightarrow} LINE \ (brown \ or \ black) \\ N {\rightarrow} Neutral \ (blue) \end{array}
```



6. Make sure the wires are securely connected.

CAUTION: Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/charger will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

4.6 PV Connection

CAUTION: Before connecting to PV modules, please install **separately** a DC circuit breaker between inverter and PV modules.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

Model	Wire Size	Cable (mm ²)	Torque value (max)
3.6KW/4.2KW/6.2KW	1 x 12AWG	4	1.2 Nm

PV Module Selection:

When selecting proper PV modules, please be sure to consider below parameters:

- 1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
- 2. Open circuit Voltage (Voc) of PV modules should be higher than min. battery voltage.

INVERTER MODEL	3.6KW/4.2KW	6.2KW
Max. PV Array Open Circuit Voltage	500Vdc	
PV Array MPPT Voltage Range	60Vdc~450Vdc	

Take 250Wp PV module as an example. After considering above two parameters, the recommended module configurations are listed as below table.

Solar Panel Spec.	SOLAR INPUT		Total input
(reference)	(Min in serial: 6 pcs, max. in serial: 13 pcs)	Q'ty of panels	power
- Vmp: 30 1Vdc	6 pcs in serial	6 pcs	1500W
- Imp: 8 34	8 pcs in serial	8 pcs	2000W
- Voc: 37.7Vdc	12 pcs in serial	12 pcs	3000W
- Isc: 8.4A	13 pcs in serial	13 pcs	3250W
- Cells: 60	8 pieces in serial and 2 sets in parallel	16 pcs	4000W
	10 pieces in serial and 2 sets in parallel	20 pcs	5000W
	10 pieces in serial and 2 sets in parallel	20 pcs	6200W
	12 pieces in serial and 2 sets in parallel	24 pcs	6500W
	10 pieces in serial and 3 sets in parallel	30 pcs	7500W

PV Module Wire Connection

Please follow below steps to implement PV module connection:

1. Remove insulation sleeve 10 mm for positive and negative conductors.

- 2. Suggest to put bootlace ferrules on the end of positive and negative wires with a proper crimping tool.
- 3. Check correct polarity of wire connection from PV modules and PV input connectors. Then, connect positive pole (+) of connection wire to positive pole (+) of PV input connector. Connect negative pole (-) of connection wire to negative pole (-) of PV input connector.

3mm max

Recommended tool: 4mm blade screwdriver



4.7 Final Assembly

After connecting all wirings, please put bottom cover back by screwing two screws as shown below.

4.8 Communication Connection

1. Wi-Fi cloud communication (option):

Please use supplied communication cable to connect to inverter and Wi-Fi module. Download APP and installed from APP store, and Refer to "Wi-Fi Plug Quick Installation Guideline" to set up network and registering. The inverter status would be shown by mobile phone APP or webpage of computer.

2. GPRS cloud communication (option):

Please use supplied communication cable to connect to inverter and GPRS module, and then applied external power to GPRS module. Download APP and installed from APP store, and Refer to "GPRS RTU Quick Installation Guideline" to set up network and registering. The inverter status would be shown by mobile phone APP or webpage of computer.

3.Battery communication

The communication between the battery and the inverter can be realized through the battery communication interface, so that the inverter and the lithium battery can exchange information (Baud rate: 9600).

4.Lithium battery and inverter connection:

Use power cables, communication cables for lithium batteries, and inverters to connect. Note:Lithium battery and inverter positive and negative positions, check the correct installation;The RJ45 connector of the communication cable connects to the BMS port of the inverter, and the other RJ45 connector connects to the RS485 port of the lithium battery;Before connecting, make sure that the lithium battery and inverter are turned off.(It is recommended to install a circuit breaker for the power cables of the lithium battery and the inverter battery interface. Otherwise, a spark may occur.)



			_ Rj45 Connects to the BMS
CONNECTI	ON METHOD		port on the inverter
A-01	A-02		
1	7	10182	
2	8		
8	6		
EMPTY PIN IS N	IOT CONNECTED		Ri45 Connects to the Rs485

port of the lithium battery

The lithium battery communication cable interface is shown in the figure



Lithium battery connection diagram

Lithium battery mode display interface entry mode:Set item 05 Switch to the LIP(PACE FOR 485 FOR lithium battery communication) mode,LIL(PYLON FOR 485 for lithium battery communication) mode, and return to the main interface and turn to page 6.





LIP mode demonstration diagram

LIL mode demonstration diagram



BMS communication interface display diagram (take LIP as an example)

5 OPERATION

5.1 Power ON/OFF



Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the button of the case) to turn on the unit.

5.2 Operation and Display Panel

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.





LCD display

LED Indicator

LED Indicator			Messages
	Green	Solid On	Output is powered by utility in Line mode.
INV/AC		Flashing	Output is powered by battery or PV in battery mode.
	Green Sc	Solid On	Battery is fully charged.
		Flashing	Battery is charging.
-	ULT 🛔 Red	Solid On	Fault occurs in the inverter.
FAULT		Flashing	Warning condition occurs in the inverter.

Function Keys

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· ····································				
Function Key	Description			
ESC	To exit setting mode			
UP	To go to previous selection			
DOWN	To go to next selection			
ENTER	To confirm the selection in setting mode or enter setting mode			

5.3 LCD Display Icons



Icon	Function description				
Input Source Inf	Input Source Information				
香香	Indicates the AC input.				
	Indicates the PV input				
QQQ	Indicate input voltage, input frequency, PV voltage, charger current (if PV in				
	charging for 3.6KW models), charger power, battery voltage.				

Configuration Program and Fault Information				
8.8.8	Indicates the setting programs.			
	Indicates the warning and fault codes.			
8.8.8 🖄	Warning: 8.8.8 Ilashing with warning code.			
	Fault: BBB Fault code			
Output Informati	on			
8.8.8 🖗	Indicate output voltage, output frequency, load percent, load in VA, load in Watt and discharging current.			
Battery Informat	ion			
+ + -				
Load Information				
OVERLOAD	 Indicates overload.			
Mode Operation	Information			
豪	Indicates unit connects to the mains.			
	Indicates unit connects to the PV panel.			
AC BYPASS	Indicates load is supplied by utility power.			
	Indicates the utility charger circuit is working.			
	- Indicates the DC/AC inverter circuit is working.			
Mute Operation				
-∜×	Indicates unit alarm is disabled.			

5.4 LCD Setting

After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or ESC button to exit.

Program	Description	Selectable option	
00	Exit setting mode	Escape (default)	One-button restore setting options
		00 <u>60H</u>	
		Utility first	Utility will provide power to the loads as first priority. Solar and battery energy will provide power to the loads only when utility power is not available.
01	Output source priority: To configure load power source priority	Solar first (default)	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, utility will supply power to the loads at the same time. Battery provides power to the loads only when any one condition happens: - Solar energy and utility is not available. - Solar energy is not sufficient and utility is not available.
		SBU priority	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12.
02	Maximum charging current: To configure total charging current for solar and utility	10A 02 <u>10</u> ^	^{20A} ^{30A} ^{20A} 20^
	02 chargers. (Max. charging current = utility charging current + solar charging current)	40A 02 <u>40</u> ^	50A 60A (default) 02 50^* 02 60^*

Setting Programs:

02			80A 90A 90A 90A 90A 90A 90A 90A 90A 90A 9
		<u>^001</u> 50	<u>•05</u> 110 • 01 50
03	AC input voltage range	Appliances (default)	If selected, acceptable AC input voltage range will be within 90-280VAC.
		03_UPS_	If selected, acceptable AC input voltage range will be within 170-280VAC.
		AGM (default)	Flooded
			If "User-Defined" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 26, 27 and 29.
05 Battery type	Battery type		When the solar energy or Line exists, Set this item to LIB,and the lithium battery wil be activated for 3 second.
			If selected,Lithium battery communicotion connection for PACE 232 BMS.The lithium battery activation function is automatically enabled. (LIB fuction has built in)
			If selected, Lithium battery communicotion connection for PACE 485 BMS. The lithium battery activation function is automatically enabled. (LIB fuction has built in)
			If selected,Lithium battery communicotion connection for PYLON 485 BMS.The lithium battery activation function is automatically enabled. (LIB fuction has built in)
06	Auto restart when overload occurs	Restart disable (default)	Restart enable
07	Auto restart when over temperature occurs	Restart disable (default)	Restart enable
09	Output frequency	50Hz (default)	^{60Hz} 09_ <u>60</u> _{*z}
10		10_220v	
10		^{240V}	
	Maximum utility charging current	2A 11 28	
	Note: If setting value in program 02 is smaller than that in program in 11, the inverter will apply charging	20A _208	30A (default)

	current from program 02 for utility charger.	40A	408	50A	SOF	}	
		60A - 90A	<u>608</u>	70A Ø 100A	<u>708</u>	80A Ø -	808
			908		<u>1008</u>		
		Availab	le options in 3.6K	W/4.2KW	model:	22.01/	
		12		12_0		12	2 <u>0</u> ~
		22.5V		23.0V (de	efault)	23.5V	
		15	2 <u>2.5</u> ×	15 3		15	235
		24.0V	BATT	24.	5V		
		15	240	12	יייב_?	<u>S'</u>	
	12 Setting voltage point back to utility source when selecting "SBU priority" or "Solar first" in program 01.	25.0V	(DATT	25.	5V		
		15	<u>2°SO*</u>	lā	? <u>_</u> _?	<u>S'</u>	
12		Availab	le options in 6.2K	W model:		441	
		420	BATT	430	BATT		BATT
		15	42	۲ <u>۲</u>	<u>43'</u>	ic' _	44 [*]
		45V		46V (defa	ult)	47V	
		15	HS ^v	15	ЧБ ^v	15	
		48V		49\	/	I	
		15	<u>ватт</u> Ч8 [×]	lā		<u>9</u> ř	
		50V	DATT	51\	/		
		15	<u> </u>	12	<u> </u>	l'	

	Available	e options in 3.6	6KW/4.2	KW/6.2KWmode	l:
	5%	5		10	
	15%	<u>IS</u>	20%	20	
	25%	25	30%(d	efault)	
	35%	<u>35</u>	40%	40	When the power is lower than the set value, it will auto matically switch back to the public power output (if the public power access has a delay, it will be switched to the public power after the delay time after the power is lower than the set value.)
When "SBU" is selected in program 01 and "LIP" or "LIL"is selected in program 05, the power point is set back to the common power supply.	45%	45	50%	<u>50</u>	
	55%	<u>SS</u>	60%	<u>60</u>	
	65%	<u>85</u>	70%	<u> 10</u>	
	75%	<u>75</u>	80%	80	
	85%	<u>85</u>	90%	<u>90</u>	
	95%	<u>95</u>			

		Available options in 3.6K	W/4.2KW model:
		Battery fully charged	24V
			13 <u>24</u> 0 [×]
		24.5V	25V
		13_24.5*	13 <u>250</u> ,
		25.5V	26V
		13_ <u>25</u> 5×_	13 380
		26.5V	27V (default)
		13 <u>265</u> ×	13_ <u>~0</u> ŗ
		27.5V	28V
13	Setting voltage point back to battery mode when	13S`	13 <u>80</u> ,
	selecting "SBU priority" or	28.5V	29V
	"Solar first" in program 01.	13_2 <u>85</u> ×	13 <u>- 280</u> ×
		Available options in 6.2K	W model:
		Battery fully charged	48V
			13 <u>480°</u>
		49V	50V
		13 <u>490</u> ×	13_ <u>\$00</u> *
	51V	52V	
		13 <u>5°10</u> ×	13 <u>520</u> ,
		53V	54V (default)
		l3_ <u>S∛0</u> v	l3_ S[™]O r



		If this inverter/charger is working in Line, Standby or Fault			
		charger source can be progra	mmed as below:		
			first priority.		
			Utility will charge battery only		
			when solar energy is not available.		
16	Charger source priority: To configure charger	Solar and Utility (default)	Solar energy and utility will charge		
	source priority	10 <u>5110</u>	battery at the same time.		
		Only Solar	Solar energy will be the only		
		Ib_050	charger source no matter utility is available or not.		
		If this inverter/charger is worki	ing in Battery mode or Power saving		
		mode, only solar energy can o	charge battery. Solar energy will		
		charge battery if it's available	and sufficient.		
		Alarm on (default)	When the buzzer beeps for more		
18	Alarm control	18 PAIL	it will automatically turn off.		
		Alarm off			
		18 <u>60F</u>			
		Return to default display	If selected, no matter how users		
	Auto return to default display screen	screen (default)	switch display screen, it will		
		13 625	display screen (Input voltage		
19		8	/output voltage) after no button is		
		.	pressed for 1 minute.		
			If selected, the display screen will stay at latest screen user finally		
		-1 <u>74</u>	switches.		
		Backlight on (default)	Backlight off		
20	Backlight control	50 FOU	20 LOF		
		Alarm on (default)	Alarm off		
22	Beeps while primary source is interrupted	22 800	22 80E		
		Bypass disable (default)			
	Overload bypass: When enabled, the unit will				
23	transfer to line mode if overload occurs in battery mode.	23 נטט			
			<u> 036</u>		
		Record enable (default)	Record disable		
25	Record Fault code	ረጋ ዮይበ	ረጋ ይዋሪ		

		3.6KW/4.2KW default setting: 28.2V
		<u>~58</u> 2 25 <u>u</u>]
	Bulk charging voltage	6.2KW default setting: 56.4V
26	(C.V voltage)	26 <u>_58</u> 4°
		If self-defined is selected in program 5, this program can be set up. Setting range is from 25.0V to $30.0V$ for $3.6KW/4.2KW$ model and $48.0V$ to $60.0V$ for $6.2KW$ model. Increment of each click is 0.1V.
		3.6KW/4.2KW default setting: 27.0V
		_F[n 5] 5 <u>10</u> ,
		6.2KW default setting: 54.0V
27	Floating charging voltage	<u> </u>
		If self-defined is selected in program 5, this program can be set up. Setting range is from 25.0V to 30.0V for 3.6KW/4.2KW model
		and 48.0V to $60.0V$ for $6.2KW$ model. Increment of each click is $0.1V$.
		3.6KW/4.2KW default setting: 20.0V
		<u> </u>
		6.2KW default setting: 40.0V
20		<u> </u>
29	Low DC cut-on voltage	If self-defined is selected in program 5, this program can be set
		up. Setting range is from 20.0V to 25.0V for 3.6KW/4.2KW model
		is 0.1V. Low DC cut-off voltage will be fixed to setting value no
		matter what percentage of load is connected.
20	Batten/ equalization	Battery equalization Battery equalization disable (default) 30 EEN 30 EdS
50	Battery equalization	If "Flooded" or "User-Defined" is selected in program 05, this
		program can be set up.
21	Battery equalization voltage	3.6KW/4.2KW default setting: 29.2V
	battery equalization voltage	<u> </u>

		6.2KW default setting: 58	4V		
		си <u>3</u> 5 <mark>0</mark> 94			
		Catting range is from 25 0V to 21 5V for a system and and			
		48 0V to 61 0V for 6 2KW	model Increment of each click is 0.1V		
		60min (default)	Setting range is from 5min to 900min.		
33	Battery equalized time	33 <u>60</u>	Increment of each click is 5min.		
34	Battery equalized timeout	120min (default)	Setting range is from 5min to 900 min. Increment of each click is 5 min.		
35	Equalization interval	30days (default) 국도 그다고	Setting range is from 0 to 90 days. Increment of each click is 1 day		
			Disable (default)		
		39 <u>HFII</u>	30 <u>842</u>		
36	Equalization activated immediately	If equalization function is enabled in program 30, this program can be set up. If "Enable" is selected in this program, it's to activate battery equalization immediately and LCD main page will shows			
		"는식". If "Disable" is select until next activated equaliz	cted, it will cancel equalization function action time arrives based on program 35		
		setting. At this time, ""	" will not be shown in LCD main page.		
		Off grid (default)	Inverter operates only in off-grid		
	GRID-tie operation	J OFF	the loads as first priority and charging		
37			second		
		Hybrid	Inverter operates hybrid mode. Solar		
		37 898	energy provides power to the loads as		
			Excess energy feed to grid.		
		10A			
38	GRID-tie current	38 <u>10</u> ~	Increment of each click is 2A.		
		Led pattern off	Led pattern on(default)		
39	Led pattern light				
		disable (default)	use		
41	Dual output	ЧI <u>L</u> 2F	HI <u>L20</u>		
		3.6KW/4.2KW default settin	ig: 22.0V		
42	Enter the dual output functional voltage point	<u>0.55 </u>			

		6.2KW defaul	t setting: 4	44.0V		
		Setting range is from 20.0V to 26.0V for 24VDC model and 40.0V				
		Available options in 3.6KW/4.2KW/6.2KWmodel:				
		^{5%}	5	10%	? <u>10</u>	
		15%	<u>IS</u>	20%	<u>20</u>	
		^{25%}	<u>25</u>	30%	? <u>30</u>	
		^{35%}	<u>35</u>	40%	? <u>40</u>	When the power is lower
Enter the power poin dual output function	Enter the power point of dual output function	45%	<u>45</u>	50%	? <u>50</u>	main output of the inverter is disconnected, and the main output no longer supplies power to the external.
		55%(defaul	t) 55	60%	? <u>60</u>	
		65%	<u>85</u>	70%	<u> 10</u>	
		75%	<u> </u>	80%	? <u>80</u>	
		85%	<u>85</u>			
			ult) L_	19	50	If the 05 setting item is
	BMS Comunication	SI		5	53	change the mailing address. The
43	address 48-70 setting	54	9	is i	58	corresponding address of 48 is 02, the
		57		8	59	corresponding address of 49 is 12, and so on.

60	61	53	
63	64	85	
66	67	68	
69	10		

5.5 Display Setting

The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as below order: input voltage, input frequency, PV voltage, charging current, charging power, battery voltage, output voltage, output frequency, load percentage, load in Watt, load in VA, load in Watt, DC discharging current, main CPU Version.

Selectable information	LCD display
Charged state, and the	power is less than 1kw
Input voltage=222V , PV voltage=168V, Battery voltage=25V, Output voltage=222V, Load in Watt=188W, Chg(Flashing), Inv/ac(bright)	
Input voltage=223V, PV current=2.3A, Battery current=20A, Output voltage=224V, Load in VA=188VA, Chg(Flashing), Inv/ac(bright)	*88; ¥52 (525 *88; *925 ***********************************
Input voltage=223V, Pv ntc temperture=71.0°C, Battery voltage=25V, Inv ntc temperture=35.0°C, Load percentage=12%, Chg(Flashing), Inv/ac(bright)	223 3C, 12×
Input frequency=50.0Hz , PV power=0.434KWh, Battery current=20A, Output frequency=50.0Hz, Load in watt=188W, Chg(Flashing), Inv/ac(bright)	500 × 500 × 188 * **********************************

Charged state, and the power is greater than 1kw				
Input voltage=222V , PV voltage=168V, Battery voltage=25V, Output voltage=222V, Load in Watt=1.18KW, Chg(Flashing), Inv/ac(bright)	222 [*] 222 [*] 1,18 ^{***}			
Input voltage=224V, PV current=8.6A, Battery current=12.5A, Output voltage=222V, Load in VA=1.88KVA, Chg(Flashing), Inv/ac(bright)	229, 222 188			
Input voltage=223V, Pv ntc temperture=71.0°C, Battery voltage=25V, Inv ntc temperture=35.0°C, Load percentage=82%, Chg(Flashing), Inv/ac(bright)	223 350 82*			
Input frequency=50.0Hz, PV power=1.434KWh, Battery current=20A, Output frequency=50.0Hz, Load in watt=1.88KW, Chg(Flashing), Inv/ac(bright)	500 - 500 - 188			

Discharged state, and the power is less than 1kw				
Input voltage=0V, PV voltage=0V, Battery voltage=25V, Output voltage=222V, Load in Watt=188W, Chg(turn off), Inv/ac(Flashing)				
Input voltage=0V, PV current=0A, Battery current=12.5A, Output voltage=222V, Load in VA=188VA, Chg(turn off), Inv/ac(Flashing)	*88; *555 v0 ************************************			
Input voltage=0V, Pv ntc temperture=60.0°C, Battery voltage=24V, Inv ntc temperture=36.0°C, Load percentage=13%, Chg(turn off), Inv/ac(Flashing)	0° 360° 13° 			
Input frequency=0Hz, PV power=0KWh, Battery current=12A, Output frequency=50.0Hz, Load in watt=188W, Chg(turn off), Inv/ac(Flashing)	0* 500* 188* * * * * 00000***			

Discharged state, and the	power is greater than 1kw
Input voltage=0V, PV voltage=0V, Battery voltage=25V, Output voltage=222V, Load in Watt=1.88KW, Chg(turn off), Inv/ac(Flashing)	
Input voltage=0V, PV current=0A, Battery current=111A, Output voltage=222V, Load in VA=1.88KVA, Chg(turn off), Inv/ac(Flashing)	۵، ۱۳۵۶ ۲۵ ۱۳۵۰
Input voltage=0V, Pv ntc temperture=68.0°C, Battery voltage=24V, Inv ntc temperture=30.0°C, Load percentage=81%, Chg(turn off), Inv/ac(Flashing)	
Input frequency=0Hz, PV power=0KWh, Battery current=111A, Output frequency=50.0Hz, Load in watt=1.21KW, Chg(turn off), Inv/ac(Flashing)	
Main CPU version checking	Main CPU version 24 00

.

5.6 Operating Mode Description

Operation mode	Selectable information	LCD display
	Input voltage=222V , PV voltage=210V, Battery voltage=25V, Output voltage=0V, Load in Watt=0W, Chg(Flashing), Inv/ac(bright)	
Stanby mode	Input voltage=223V , PV voltage=0V, Battery voltage=25V, Output voltage=0V, Load in Watt=0W, Chg(Flashing), Inv/ac(bright)	
	Input voltage=0V , PV voltage=210V, Battery voltage=25V, Output voltage=0V, Load in Watt=0W, Chg(Flashing)	
	Input voltage=224V, PV current=8.6A, Battery current=25A, Output voltage=222V, Load in VA=1.88KVA, Chg(Flashing), Inv/ac(bright)	229 · 222 · 1.88 ·
Line mode	Input voltage=224V , PV voltage=0V, Battery voltage=25V, Output voltage=222V, Load in Watt=188W, Chg(Flashing), Inv/ac(bright)	222' 188" * * * * * * * * * * * * *
Grid-Tie Operation	Input voltage=224V , PV current=8.6A, Battery current=25A, Output voltage=222V, Load in VA=1.88KVA, Chg(Flashing), Inv/ac(bright)	224 222 1.88 1 1 1

Operation mode	Selectable information		LCD display
Battery mode	Input voltage=0V , PV voltage=180V, Battery voltage=25V, Output voltage=230V, Load in Watt=388W, Inv/ac(Flashing)	0, ** 'a' 180'	2 <u>30</u> 388 " 2 2 3 3 5 3 5 5 5 5 5 5 5 5 5 5 5 5 5
	Input voltage=0V , PV voltage=180V, Battery voltage=25V, Output voltage=230V, Load in Watt=388W, Chg(Flashing), Inv/ac(Flashing)	0, ** ** ** **	2 <u>30</u> 388 "
Selecta	ble information	LCE) display
L	IC(Lithium battery communica	ation connecti	ON PACE 232 BMS)
Total battery voltage=52.4V Battery residual capacity=23%		52.9°	
Battery charging current=0A Battery discharge current=1A		0.	
Nominal battery voltage=48V Total battery capacity=100AH		48 <u>0</u> ×	
Battery remaining capacity=23% Battery charger/discharge Times =8		28	

Battery ambient temperature=28.2℃ Battery MOS temperature=28.9℃	282	8.85 *
Single battery voltage=3.27V Single battery temperature=28.5℃	3.2.7	285

LIP mode lithium battery display interface detailed description(PACE 485 BMS)			
The data is displayed in the upper left corner of the LCD	The data is displayed in the upper right corner of the LCD	LCD display interface	
Total battery voltage = 25.9V	Remaining battery capacity =11%	≥5.9× ↓↓* ■ 	-
Battery charging current = 0A	Battery discharge current =1A		-
Rated battery capacity =100AH	Battery charge cycles =12	i00 ا ه	
Minimum MOS temperature of battery =29.4°C	Maximum MOS temperature of battery =44.5°C		-

The maximum voltage of a single battery cell =3.24V	Minimum voltage of a single battery cell =3.24V	324*	<u>۲</u> 24 ه ۲
Maximum temperature of battery	Minimum temperature of battery	8.56	- 3 15
cell =32.8°C	cell =31.5°C		

LIL mode lithium battery display interface detailed description (PYLON 485 BMS)			
The data is displayed in the upper left corner of the LCD	The data is displayed in the upper right corner of the LCD	LCD displa	ly interface
Total battery voltage = 48.9V	Remaining battery capacity =11%	• "(; 0) 30	······ 🏤
Battery charging current = 0A	Battery discharge current =1A		↓ →
Rated battery voltage =48V	Battery charge cycles =12	· "	12
The maximum voltage of a single battery cell =3.24V	Minimum voltage of a single battery cell =3.24V	3.24× -	324

Maximum temperature of battery	Minimum temperature of battery	29.4	, 445
cell =29.4°C	cell =44.5°C		
Minimum MOS temperature of battery =32.8°C	Maximum MOS temperature of battery =31.5°C	8.56	- 3 15 - 6

RGB Light (option)

(1) Battery Mode:red Light

2 Utility Mode: blue Light

③ PV Mode:purple Light

5.7 Battery Equalization Description

Equalization function is added into charge controller. It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalization also helps to remove sulfate crystals that might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

How to Apply Equalization Function

You must enable battery equalization function in monitoring LCD setting program 30 first. Then, you may apply this function in device by either one of following methods:

- 1. Setting equalization interval in program 35.
- 2. Active equalization immediately in program 36.

೫ When to Equalize

In float stage, when the setting equalization interval (battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.



H Equalize charging time and timeout

In Equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage. Then, constant-voltage regulation is applied to maintain battery voltage at the battery equalization voltage. The battery will remain in the Equalize stage until setting battery equalized time is arrived.



However, in Equalize stage, when battery equalized time is expired and battery voltage doesn't rise to battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves battery equalization voltage. If battery voltage is still lower than battery equalization voltage when battery equalized timeout setting is over, the charge controller will stop equalization and return to float stage.



5.8 Mains and lithium battery activation function

1. After 90s of mains power connection to the inverter, the machine is connected to the mains and starts to work.

2. The inverter is in lithium battery mode (item 05 is LIP or LIL). After the mains is connected, the battery is not connected, and the mains activation function is automatically enabled.

Fault Code	Fault Event	Icon on
01	Fan is locked when inverter is off.	
02	Over temperature	
03	Battery voltage is too high	
04	Battery voltage is too low	
05	Output short circuited or over temperature is detected by internal converter components.	
06	Output voltage is too high.	
07	Overload time out	
08	Bus voltage is too high	
09	Bus soft start failed	
51	Over current or surge	S I error
52	Bus voltage is too low	52 ERROR
53	Inverter soft start failed	53 _{error}
55	Over DC voltage in AC output	55 ERROR
57	Current sensor failed	57 _{error}
58	Output voltage is too low	58 _{error}
59	PV voltage is over limitation	59error

5.9 Fault Reference Code

The battery fault code is added in lithium battery mode		
Fault code	Fault event	Fault condition
02	The battery temperature is too high Procedure	Lithium battery charging battery temperature ≥65° C; The discharge temperature of the lithium battery is higher than 70 ° C.
03	The battery voltage is too high Procedure	Lithium battery maximum single cell voltage >3.65V; Total voltage of lithium battery >54.6V (48V lithium battery); Total voltage of lithium battery >29.1V (24V lithium battery).
04	The battery voltage is too low Procedure	Minimum voltage of a lithium battery cell<2.71V; Lithium battery total voltage<40.4V (48V lithium battery); Lithium battery voltage<21.5V (24V lithium battery).

5.10 Warning Indicator

Warning Code	Warning Event	Audible Alarm	Icon flashing
01	Fan is locked when inverter is on.	Beep three times every second	[] @
03	Battery is over-charged	Beep once every second	03@
04	Low battery	Beep once every second	04@
07	Overload	Beep once every 0.5 second	01@
10	Output power derating	Beep twice every 3 seconds	[]@
15	PV energy is low.	Beep twice every 3 seconds	l5®
E9	Battery equalization	None	E9®
68	Battery is not connected	None	6P [®]

Added a battery warning code in lithium battery mode		
Warning code	Warning event	Warning condition
04	The battery voltage is too low	Minimum voltage of a lithium battery cell<2.85V; Lithium battery total voltage<42V (48V lithium battery); Lithium battery voltage<22.4V (24V lithium battery).
05	The battery voltage is too high	Lithium battery maximum single cell voltage >3.55V; Total voltage of lithium battery >54V (48V lithium battery); Total voltage of lithium battery >28.8V (24V lithium battery).
06	The battery is low warning	Remaining battery capacity ≤10%

6 CLEARANCE AND MAINTENANCE FOR ANTI-DUST KIT

6.1 Overview

Every inverter is already installed with anti-dusk kit from factory. Inverter will automatically detect this kit and activate internal thermal sensor to adjust internal temperature. This kit also keeps dusk from your inverter and increases product reliability in harsh environment.

6.2 Clearance and Maintenance

Step 1: Please loosen the screw in counterclockwise direction on the top of the inverter.



Step 2: Then, dustproof case can be removed and take out air filter foam as shown in below chart.





NOTICE: The anti-dust kit should be cleaned from dust every one month.

7 SPECIFICATIONS

Table 1 Line Mode Specifications

INVERTER MODEL	3.6KW	4.2KW	6.2KW
Input Voltage Waveform	Sinusoidal (utility or generator)		
Nominal Input Voltage		230Vac	
Low Loss Voltage	9	170Vac±7V (UPS); 0Vac±7V (Appliances)	
Low Loss Return Voltage	10	180Vac±7V (UPS);)0Vac±7V (Appliances)	,
High Loss Voltage		280Vac±7V	
High Loss Return Voltage		270Vac±7V	
Max AC Input Voltage		300Vac	
Nominal Input Frequency	50H:	z / 60Hz (Auto detectio	n)
Low Loss Frequency	40±1Hz		
Low Loss Return Frequency	42±1Hz		
High Loss Frequency	65±1Hz		
High Loss Return Frequency	63±1Hz		
Output Short Circuit Protection	Circuit Breaker		
Efficiency (Line Mode)	>95% (Rated R load, battery full charged)		
Transfer Time	10ms typical (UPS); 20ms typical (Appliances)		
Output power derating: When AC input voltage drops to 170V, the output power will be derated.	Output Power Rated Power 50% Power 90V 170V 280V Input Voltage		

Table 2 Inverter Mode Specifications

INVERTER MODEL	3.6KW	4.2KW	6.2KW
Rated Output Power	3.6KW	4.2KW	6.2KW
Output Voltage Waveform		Pure Sine Wave	
Output Voltage Regulation		230Vac±5%	
Output Frequency		50Hz	
Peak Efficiency		93%	
Overload Protection	3s@≥15	0% load; 5s@101%~1	150% load
Surge Capacity	2*	* rated power for 5 sec	conds
Nominal DC Input Voltage	24	48Vdc	
Cold Start Voltage	23.0)Vdc	46.0Vdc
Low DC Warning Voltage			
@ load < 50%	22.0Vdc		44.0Vdc
@ load ≥ 50%	21.0Vdc		42.0Vdc
Low DC Warning Return Voltage			
@ load < 50%	22.5Vdc		45.0Vdc
@ load ≥ 50%	22.0Vdc		44.0Vdc
Low DC Cut-off Voltage			
@ load < 50%	20.5Vdc		41.0Vdc
@ load ≥ 50%	20.0Vdc		40.0Vdc
High DC Recovery Voltage	32Vdc 62Vdc		62Vdc
High DC Cut-off Voltage	33Vdc 63Vdc		63Vdc
No Load Power Consumption	30W 35W		50W

Table 3 Two Load Output Power

INVERTER MODEL	3.6KW	4.2KW	6.2KW
Full Load	3600W	4200W	6200W
Maximum Main Load	3600W	4200W	6200W
Maximum Second Load(battery model)	1200W	1400W	2066W
Main Load Cut Off Voltage	26VDC		52VDC
Main Load Return Voltage	27VDC		54VDC

Table 4 Charge Mode Specifications

Utility Chargin	g Mode			
INVE	RTER MODEL	3.6KW	4.2KW	6.2KW
Charging Algo	rithm	3-Step		I
AC Charging C	urrent (Max)	10	0Amp (@V _{I/P} =230V	ac)
Bulk Charging	Flooded Battery	29).2	58.4
Voltage	AGM / Gel Battery	28	3.2	56.4
Floating Charg	ing Voltage	27	/dc	54Vdc
Charging Curve		Saturer Voluge, jes cen 1.43V4-8.37V40 2.23V4c Til - 10 ⁴ Til, mikhans lämm, unsinnes läm (Constant Current) (Constant Voltage) Mainter (Float		Voltage - 100% - 50% Current Maintenance (Floating)
MPPT Solar Cha	arging Mode			
INVERTER MOI	DEL	3.6KW	4.2KW	6.2KW
Max. PV Array	Power	620	W0	6500W
Nominal PV Vo	Itage	240	Vdc	360Vdc
PV Array MPPT	Voltage Range	60Vdc~500Vdc		С
Max. PV Array	Open Circuit Voltage		500Vdc	
Max Charging ((AC charger plu	Current us solar charger)	120Amp	120Amp	120Amp
able 5 Grid-Tie	Operation			
INVE	RTER MODEL	3.6KW	4.2KW	6.2KW
Nominal Outp	ut Voltage	220/230/240 VAC		
Feed-in Grid V	oltage Range	195~253VA C		
Feed-in Grid F	requency Range	49~51±1Hz/59~61±1Hz		

Nominal Output Current	15.7A	18.2A	26.9A
Power Factor Range	>0.99		
Maximum Conversion Efficiency	07%		
(DC/AC)	97%		

Table 6 General Specifications

INVERTER MODEL	3.6KW	4.2KW	6.2KW
Safety Certification	CE		
Operating Temperature Range	-10°C to 50°C		
Storage temperature	-15°C~ 60°C		
Humidity	5% to 95% Relative Humidity (Non-condensing)		
Dimension (D*W*H), mm	358×442×116		
Net Weight, kg	8.0	8.0	8.9

8 TROUBLE SHOOTING

Problem	LCD/LED/Buzzer	Explanation / Possible cause	What to do	
Unit shuts down automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low (<1.91V/Cell)	 Re-charge battery. Replace battery. 	
No response after power on.	No indication.	 The battery voltage is far too low. (<1.4V/Cell) Internal fuse tripped. 	 Contact repair center for replacing the fuse. Re-charge battery. Replace battery. 	
	Input voltage is displayed as 0 on the LCD and green LED is flashing.	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.	
Mains exist but the unit works in battery mode.	Green LED is flashing.	Insufficient quality of AC power. (Shore or Generator)	 Check if AC wires are too thin and/or too long. Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS Appliance) 	
	Green LED is flashing.	Set "Solar First" as the priority of output source.	Change output source priority to Utility first.	
When the unit is turned on, internal relay is switched on and off repeatedly.	LCD display and LEDs are flashing	Battery is disconnected.	Check if battery wires are connected well.	
	Fault code 07	Overload error. The inverter is overload 110% and time is up.	Reduce the connected load by switching off some equipment.	
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.	
		Temperature of internal converter	Check whether the air flow the unit is blocked or wheth	
	Fault code 02	Internal temperature of inverter component is over 100°C.	the ambient temperature is too high.	
		Battery is over-charged.	Return to repair center.	
Buzzer beeps continuously and red LED is on.	Fault code 03	The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.	
	Fault code 01	Fan fault	Replace the fan.	
	Fault code 06/58	Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac)	 Reduce the connected load. Return to repair center 	
	Fault code 08/09/53/57	Internal components failed.	Return to repair center.	
	Fault code 51	Over current or surge.	Postart the unit if the error	
	Fault code 52	Bus voltage is too low.	happens again, please return	
	Fault code 55	Output voltage is unbalanced.	to repair center.	

9 Appendix: Approximate Back-up Time Table

Model	Load (W)	Backup Time @ 24Vdc 100Ah (min)	Backup Time @ 24Vdc 200Ah (min)
	300	449	1100
	600	222	525
	900	124	303
	1200	95	227
	1500	68	164
3 6KW	1800	56	126
4.2KW	2100	48	108
	2400	35	94
	2700	31	74
-	3200	28	67
	3600	25	60
	4200	22	53

Model	Load (W)	Backup Time @ 48Vdc 100Ah (min)	Backup Time @ 48Vdc 200Ah (min)
500	500	613	1288
	1000	268	613
	1500	158	402
	2000	111	271
6 DKM	2500	90	215
0.200	3200	76	182
	3500	65	141
	4000	50	112
	4500	44	100
	5000	40	90
	6200	36	80

Note:1.Backup time depends on the quality of the battery, age of battery and type of battery.

Specifications of batteries may vary depending on different manufacturers.

2. The final interpretation right of this product belongs to the company.

技术要求:

1、尺寸:单页尺寸142*210mm;

2、材质:封面105g铜版纸,内页80g书写纸;

3、颜色:黑白印刷;

4、印刷效果:图片、字体、线条需清晰,无重影,无毛边,无多余杂点; 5、料号打于后封面左下角;

*注:此技术要求不用印刷

327-100126-08G